

MAHARATNA COMPANY





BHARAT PETROLEUM CORPORATION LIMITED

PT & RMP CENTRE

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About Us:

Bharat Petroleum Corporation Limited (BPCL) is a Maharatna PSU under MOP&NG, Govt. of India. Also, BPCL is a Fortune 500 company which is also listed under Forbes 2000 listings, is currently organizing PT programs for the first time in the petroleum industry to cater to the needs of petroleum sector laboratories in the country and adjoining regions. BPCL Proficiency Testing is located at Sewree, Mumbai and specially established to support the demands of ISO/IEC 17025: 2017 accredited laboratories. BPCL has rich experience in conducting Inter Laboratory Programs for the past 12 years which was well received in the industry and BPCL Proficiency Testing successfully accredited as PT Provider under ISO/IEC: 17043:2023 by National Accreditation Board for Testing and Calibration Laboratories (NABL) is a Constituent Board of Quality Council of India vide Certificate No PC- 1008.

This accreditation was obtained with the following objectives.

- * To help the Laboratories to improve their proficiency level by
 - * Making the PT samples easily accessible
 - * Providing samples at affordable cost
- ✤ To avail the opportunity provided by NABL and to establish itself as a reliable PT provider in Southeast Asia.

What is PT?

Proficiency Testing is a tool for any participating lab to assess its own competency to perform specific tests or measurements.

Assessment of participant performance is done through inter laboratory comparison against preestablished criteria. It also helps the customers to understand lab's testing capability.

Why go for BPCL Proficiency Testing?

Lab's can avail the proficiency testing organized by BPCL and get following benefits.

- Gain easy access to the PT schemes accredited under ISO/IEC 17043:2023 within the country.
- Can regularly conform to the requirements prescribed by NABL as per ISO/IEC 17025:2017.
- > Enjoy cost savings due to affordable pricing
- > Help institute preventive action measures based on the outcome of PT values.
- Establishing their proficiency levels w.r.t test methods and procedures amongst the peer laboratories.
- > Ensuring continuous improvement in the laboratory systems.
- > Take steps for sustained staff development
- > Instilling confidence in all the stakeholders.
- > Generating secondary reference materials.
- Validation of test results
- > Complying with regulators requirements and accreditation bodies



Test Programs:

The Programs organized by BPCL include the petroleum products that are commonly tested by the fuel and oil testing laboratories. The PT accreditation covers the following fuels/lubricants and their variants.

- 1. Motor Gasoline
- 2. Automotive Diesel
- 3. Kerosene/ Aviation Turbine Fuel

- 4. Fuel Oil
- 5. Lubricant
 8. Grease
- 6. Transformer oil

- 7. Anhydrous Ethanol
- Grease
- 9. Diesel Exhaust Fluid
- 10. Elements in Lubricants

The PT sample is prepared in a rigorous and robust manner comprising the following major activities.

Sampling

- a. Identification and Selection of sample
- b. Testing for homogeneity & Stability
- c. Establishing assigned value
- d. Storage, Packing and distribution to ensure integrity.

Analysis of Participant results

The test results received from the laboratories are analysed statistically as per ISO/IEC 17043: 2023 and ISO/IEC 13528:2022. Evaluation is done for each test parameter, and statistical analysis is performed to arrive at Robust Mean and Robust 'Z' score compilations.

Criteria for determining assigned value and evaluation of performance

Evaluation Based on assigned value calculated from consensus value of participants and considering lower SDPA (Repeatability) & higher SDPA (Reproducibility) of standard test method.

Reports:

Report containing details of the program, evaluation, laboratory performance would be prepared along with the summary indicating the lab's status amongst the participating laboratories and sent to the individual labs duly coded adhering to the required confidentiality norms.

Confidentiality Arrangements:

The identity of participants in a proficiency testing scheme shall be confidential and known only to persons involved in the operation of the proficiency testing scheme. In exceptional circumstances, when a regulatory authority requires proficiency testing results to be directly provided to the authority by the proficiency testing provider, the affected participants shall be notified of this action in writing.



Program Schedule for PT schemes for 2025-26:

| Test Parameter | | est Parameter Test Method | | Scheme Registration / despatch | Sample testing & Result submission |
|----------------|-------------------------------------|---------------------------------|---|--------------------------------------|---|
| Die | sel Exhaust Fluid | Participation Fees – IN | | R 15000 plus 1 | L8% GST |
| 1 | Aldehyde Content | 0.5 mg/kg to 5 mg/kg | ISO 22241-2 (Annex F) | | |
| 2 | Alkalinity as NH3 | 0.1 % m/m to 0.2 % m/m | ISO 22241-2 (annex D) | | |
| 3 | Biuret Content | 0.1 % m/m to 0.3 % m/m | ISO 22241-2 (Annex E) | | |
| 4 | Density at 20°C | 1087.0 kg/m3 to 1093.0 kg/m3 | ISO 12185 | Apr-25 / May-25 | June-25 |
| 5 | Phosphates | 0.05 mg/kg to 0.5 mg/kg | ISO 22241-2 (Annex G) | | |
| 6 | Refractive index @20°C | 1.3814 to 1.3843 | ISO 22241 (Annex C) | | |
| 7 | Urea content | 30 % to 35 % m/m | ISO 22241-2 (annex C) | | |
| Lut | pricant oil | Particip | ation Fees – IN | R 15000 plus 1 | 18% GST |
| 1 | Colour (ASTM) | 0.5 to 8 units | ASTM 1500, IS 1448: P-12 | | |
| 2 | Density at 29.5 deg C | 0.800 to 1.000 g/ml | IS 1448: P-16, ASTM D1298, ASTM D4052 | | |
| 3 | Flash Point (COC) | 130 to 300 deg C | IS 1448: P-69, ASTM D92 | | |
| 4 | Flash Point (PMCC) | 65 to 120 deg C | IS 1448: P-21, ASTM D93 | May-25/ | Jul-25 |
| 5 | Kinematic Viscosity at 40 deg C | 30 to 400 mm ² /s | IS 1448: P-25, ASTM D445, ASTM D7042 | Jun-25 | |
| 6 | Kinematic Viscosity at 100 deg C | 1 to 70 mm2/s | IS 1448: P-25, ASTM D445, ASTM D7042 | | |
| 7 | Pour Point | -38 to 0 deg C | IS 1448: P-10, ASTM D97, D 5949 | | |



| | Test Parameter | Range | Test Method | Scheme Registration / despatch | Sample testing & Result submission |
|----|-------------------------------------|-------------------------------------|---|--------------------------------------|---|
| 8 | Total Acid Number | 0.1 to 5 mg.KOH/g | ASTM D664, IS 1448: P1 /SEC 1 | May-25/ Jun-25 | Jul-25 |
| 9 | Total Base Number | 0.1 to 40 mg KOH/g | ASTM D2896, IS 1448: P-86 | | |
| 10 | Viscosity Index | 85 to 150 | ASTM D2270 | | |
| 11 | Water content | 10 to 500 mg/kg | ASTM D6304 | | |
| 12 | Water content | 0.05 to 10 % by vol | IS 1448: P-40, ASTM D95 | | |
| Мо | tor Gasoline | P | Participation Fees – | INR 15000 plu | is 18% GST |
| 1 | Aromatics content | 5 to 45 %v/v | IS 1448: P-23, ASTM D1319 | | |
| 2 | Distillation | 30 to 220 deg C | IS 1448: P-18, ASTM D86 | | |
| 3 | Distillation Residue | 0.1 to 1.5 %v | IS 1448: P-18, ASTM D86 | | |
| 4 | Sulphur Content | 0.1 to 50 mg/kg | ASTM D5453, ISO 13032 | | |
| 5 | RON | 80 to 100 | IS 1448: P-27, ASTM D2699 | Jun-25/ Jul-25 | Aug 25 |
| 6 | Gum content | 1 to 40 g/m ³ | IS 1448: P-29, ASTM D381 | | |
| 7 | Density at 15 deg C | 700.0 to 780.0 Kg/m ³ | IS 1448: P-16, ASTM D1298, ASTM D4052 | | |
| 8 | Ethanol content by water extraction | 0 to 25% v/v | IS 2796 (Annexure C) | | |



| Test Parameter | | Range | Test Method | Scheme Registration / despatch | Sample testing & Result submission |
|----------------|------------------------------------|-------------------------|---|--------------------------------------|---|
| Au | tomotive Diesel fuel | Pa | articipation Fees | – INR 15000 p | lus 18% GST |
| 1 | Cetane index (Calculated) | 40 to 65 | D 4737, ISO 4264 | | |
| 2 | Density at 15 deg C | 800.0 to 870.0 Kg/m3 | IS 1448: P-16, ASTM D 1298, ASTM D4052, ISO 3675 | | |
| 3 | Distillation | 135 to 370 deg C | IS 1448: P-18, ASTM D86, ASTM D7345 | | |
| 4 | Distillation Residue | 0.1 to 5 %v/v | IS 1448: P-18, ASTM D86, ASTM D7345 | | |
| 5 | Flash Point (Abel) | 30 to 66 deg C | IS 1448:P 20, IP 170, ISO 13736 | Jul-25/ | |
| 6 | Flash Point (PMCC) | 65 to 120 deg C | ISO 2719, IS 1448: P21, ASTM D93 | Aug-25 | Sept 25 |
| 7 | Kinematic Viscosity at 40 deg C | 1.0 to 6.0 mm2/s | ISO 3104, IS 1448: P25, ASTM D445, ASTMD7042 | | |
| 8 | Pour Point | -21 to 9 deg C | IS 1448: P-10, ASTM D97, ASTM D5949 ISO 3015 | | |
| 9 | Sulphur Content | 0.0001 to 2000 mg/kg | ASTM D5453, ISO 13032 | | |
| 10 | Water content | 10 to 500 mg/kg | ASTM D6304 | | |
| 11 | Total Acid Number | 0.1 to 0.5 mg.KOH/g | ASTM D664 | | |



| Test Parameter | | Test Parameter Range | | Scheme Registration / despatch | Sample testing & Result submission |
|----------------|----------------------|------------------------|-------------------|--------------------------------------|---|
| Ele | ments in Lubricant | Par | ticipation Fees - | – INR 20000 p | lus 18% GST |
| 1 | Element - Aluminum | 6 mg/kg to 40 mg/kg | | | |
| 2 | Element- Barium | 0.4mg/kg to 4.0 mg/kg | | | |
| 3 | Element- Iron | 2 mg/kg to 140 mg/kg | | | |
| 4 | Element- Lead | 10 mg/kg to 160 mg/kg | | | |
| 5 | Element- Magnesium | 5 mg/kg to 1700 mg/kg | | | |
| 6 | Element- Molybdenum | 5 mg/kg to 200 mg/kg | | | |
| 7 | Element- Sodium | 7 mg/kg to 70 mg/kg | | | |
| 8 | Element- Tin | 10 mg/kg to 40 mg/kg | | | |
| 9 | Element- Titanium | 5 mg/kg to 40 mg/kg | | | |
| 10 | Element- Vanadium | 1 mg/kg to 50 mg/kg | | | |
| 11 | Element-Boron | 4 mg/kg to 30 mg/kg | ASTM D 5185 | Sept-25/ Oct-25 | Nov 25 |
| 12 | Element-Calcium | 40 mg/kg to 9000 mg/kg | | | |
| 13 | Element-Chromium | 1 mg/kg to 40 mg/kg | | | |
| 14 | Elements- Manganese | 5 mg/kg to 700 mg/kg | | | |
| 15 | Elements- Nickel | 5 mg/kg to 40 mg/kg | | | |
| 16 | Elements- Phosphorus | 10 mg/kg to 1000 mg/kg | | | |
| 17 | Elements- Silicon | 8 mg/kg to 50 mg/kg | | | |
| 18 | Elements- Silver | 0.5 mg/kg to 50 mg/kg | | | |
| 19 | Elements- ZInc | 60 mg/kg to 1600 mg/kg | | | |
| 20 | Elements-Copper | 6 mg/kg to 40 mg/kg | | | |



| | Test Parameter | Range | Test Method | Scheme Registration/ despatch | Sample testing & Result submission |
|----|---|------------------------------|---|-------------------------------------|---|
| Ke | rosine/ATF | | Participation Fees | – INR 15000 | plus 18% GST |
| 1 | Freezing Point | -70 to -30 deg C | IS 1448: P-11, ASTM D2386, ASTM D5972 | | |
| 2 | Naphthalene Content | 0.1 to 4% v/v | IS 1448: P-118, ASTM D1840 | | |
| 3 | Density at 15 deg C | 775 to 840 Kg/m ³ | IS 1448: P-16, ASTM D1298, ASTM D4052 | | |
| 4 | Kinematic Viscosity at -20 deg C | 1 to 10 mm ² /s | IS 1448: P-25, ASTM D445, ASTM D7042 | | |
| 5 | Smoke Point | 10 to 30 mm | IS 1448: P-31, ASTM D1322, ISO 3014, IP 598 | | |
| 6 | Distillation | 135 to 300 deg C | IS 1448: P-18, ASTM D86 | | |
| 7 | Distillation, Residue | 0.1 to 1.5 %v/v | IS 1448: P-18, ASTM D86 | Sept'25/ Oct- 25 | Nov 25 |
| 8 | Sulphur Content | 0.005% to 0.35% by m | ASTM D4294, ASTM D5453 | | |
| 9 | Total Acidity | 0.0001 to 0.10 mg KOH/g | IS 1448: P-113, ASTM D3242 | | |
| 10 | Flash Point (Abel) | 30 to 66 deg C | IS 1448:P 20, IP 170, ISO 13736 | | |
| 11 | Colour (Saybolt) | -16 to 30 | IS 1448: P-14, ASTM D156 | | |
| 12 | Aromatics content | 5 to 45 % by V | IS 1448: P-23, ASTM D1319 | | |
| 13 | Existent Gum | 1 to 10 mg/100 ml | IS 1448: P-29, ASTM D381 | | |
| F | Fuel OilParticipation Fees – INR 15000 plus 18% GST | | | | olus 18% GST |
| 1 | Density at 15 deg C | 900 to1000 kg/m ³ | IS 1448: P-16, ASTM D1298, ISO 3675 | | |
| 2 | Kinematic viscosity at 50 deg C | 80 to 400 mm ² /s | ISO 3104, IS 1448: P25, | Oct-25/ Nov-25 | Dec 25 |
| 3 | Ash content | 0.0001 to 0.1 % wt. | ISO 6245, ASTM D482 | | |



| | Test Parameter | Range | Test Method | Scheme Registration/ despatch | Sample testing & Result submission |
|-----|--|-----------------------------|---|-------------------------------------|---|
| 4 | Pour point | -15 to 21 deg C | ISO 3016, IS 1448: P10, ASTM D97 | | Dec 25 |
| 5 | water content | 0.05 to 5.0 % by vol | IS 1448: P-40, ASTM D95, ISO 3733 | | |
| 6 | Flash point (PMCC) | 66 to 120 deg C | ISO 2719 , IS 1448: P21, ASTM D93 | Oct-25/ Nov-25 | |
| 7 | Sediments | 0.001 to 0.25 %m | IS 1448: P-30, ASTM D473 | | |
| 8 | Sulphur Content | 0.1 to 4.0 % by mass | ASTM D4294 | | |
| Gr | ease | | Participation Fees | – INR 10000 pl | us 18% GST |
| 1 | Drop Point | 150 to 370 deg C | ASTM D2265 | Nov-25/ | Jan-26 |
| 2 | Consistency of lubricating Grease at 25 <u>+</u> 0.5 deg C | 160 to 400 units | ASTM D217 / IS 1448: P-60 | Jan-26 | |
| Tra | ansformer Oil | | Participation Fee | es – INR 15000 | plus 18% GST |
| 1 | Break down Voltage | 30 to 100 kv | IS 6792 | | |
| 2 | Density at 20 deg C | 0.8 to 0.9 g/ml | IS 1448: P-16 | | Jan-26 |
| 3 | Di-electric dissipation factor (TAN Delta) at 90 deg C | 0.000 to 0.005 units | IS 16086 | | |
| 4 | Flash point PMCC | 50 to 250 deg C | IS 1448 :P-21, ASTM D93 | Nov-25/ Jan-26 | |
| 5 | Kinematic Viscosity at 40 deg C | 3 to 200 mm ² /s | IS 1448: P-25 | | |
| 6 | Pour Point | -39 to +21 deg C | IS 1448: P-10, ASTM D97, ASTM D5949 | | |
| | Sulphur Content | 0.005 to 0.5% by m | ASTM D4294 | | |
| 8 | Water content | 10 to 1000 mg/kg | IEC 60814 | | |



| | Test Parameter | Range | Test Method | Scheme Registration/ despatch | Sample testing & Result submission | |
|---|---|---------------------|------------------------|-------------------------------------|--|--|
| A | Anhydrous Ethanol Participation Fees – INR 15000 plus 18% GST | | | | | |
| 1 | Acidity as CH3COOH | 1 to 40 mg/l | Annex D of IS 15464 | | | |
| 2 | Aldehyde content as CH3CHO | 0 to 60 mg/l | Annex E of IS 15464 | Jan-26/ | Fab 20 | |
| 3 | Ethanol content at 15.6/15.6 deg C | 94 to 100 % v/v | Annex B of IS 15464 | Feb-26 | Feb 26 | |
| 4 | Relative density/Specific gravity at 15.6/15.6 deg C | 0.6600 to 1.0000 | Annex A of IS 15464 | | | |

Eligibility Criteria

Any organization having testing facility for any of the test parameters of the PT scheme can participate.

How to Join

Laboratories interested in joining the program should contact the PT Coordinator for registration and other details confirmation.

Shirish Watkar, PT Coordinator

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Detailed SOP of registration for the published PT scheme is available in our site <u>www.bharatpetroleum.in</u> under Proficiency testing. For further information and queries interested laboratories can contact PT coordinator.

Other Important Information

PT samples are sent to the participants by BPCL PT within a reasonable time. Labs shall refer to the instruction sheet given along with PT scheme in the PT portal where test parameters to be conducted and other information is available.

The final statistical summary reports will be made available electronically within 45 working days after submission of test results by participating laboratories in the PT portal itself.

Post PT Services

If participating lab requires any assistance w.r.t ISO/IEC 17025:2017 and allied areas, BPCL PT would undertake the same on negotiable terms.
